

KISWIRE LTD.

1314 Yangsan-daero, Sangbuk-myeon
Yangsan-si, Gyeongnam
Korea



The following sample(s) was/were submitted and identified by/on behalf of the client as:-

SGS File No. : AYGU23-06719

Product Name : Cr-Si-V Valve Alloy Steel OT Wire

Item No./Part No. : N/A

Client Reference Data : SWOSC-VHV, VDSCV, TDSCV, FDSCV, KIVO-CSV, SWCV-V

Received Date : 2023. 07. 06

Test Period : 2023. 07. 06 to 2023. 07. 14

Report Comments : By the applicant's request, item No.s/part No.s & client reference information are stated/added on report.

Test Results : For further details, please refer to following page(s)

SGS Korea Co., Ltd.
/ Busan Laboratory



Taehee Kang / Technical Manager

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Sample No. : AYGU23-06719.001
Sample Description : Cr-Si-V Valve Alloy Steel OT Wire
Item No./Part No. : N/A
Materials : Steel wire

Heavy Metals

Test Items	Unit	Test Method	MDL	Results
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5 : 2013, by ICP-OES	0.5	N.D.
Lead (Pb)	mg/kg	With reference to IEC 62321-5 : 2013, by ICP-OES	5	N.D.
Mercury (Hg)	mg/kg	With reference to IEC 62321-4 : 2013+A1 : 2017, by ICP-OES	2	N.D.
Hexavalent Chromium (Cr VI) *	µg/cm ²	With reference to IEC 62321-7-1 : 2015, by UV-Vis	0.1	N.D.

Flame Retardants-PBBs/PBDEs

Test Items	Unit	Test Method	MDL	Results
Monobromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Dibromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Tribromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Tetrabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Pentabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Hexabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Heptabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Octabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Nonabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Decabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Monobromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Dibromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Tribromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Tetrabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Pentabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Hexabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Heptabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Octabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Nonabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Decabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.

Phthalates

Test Items	Unit	Test Method	MDL	Results
Di-(2-ethylhexyl) phthalate (DEHP)	mg/kg	With reference to IEC 62321-8 : 2017, by GC-MS	50	N.D.

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Sample No. : AYGU23-06719.001
Sample Description : Cr-Si-V Valve Alloy Steel OT Wire
Item No./Part No. : N/A
Materials : Steel wire

Phthalates

Test Items	Unit	Test Method	MDL	Results
Di-butyl phthalate (DBP)	mg/kg	With reference to IEC 62321-8 : 2017, by GC-MS	50	N.D.
Benzyl butyl phthalate (BBP)	mg/kg	With reference to IEC 62321-8 : 2017, by GC-MS	50	N.D.
Di-isobutyl phthalate (DIBP)	mg/kg	With reference to IEC 62321-8 : 2017, by GC-MS	50	N.D.

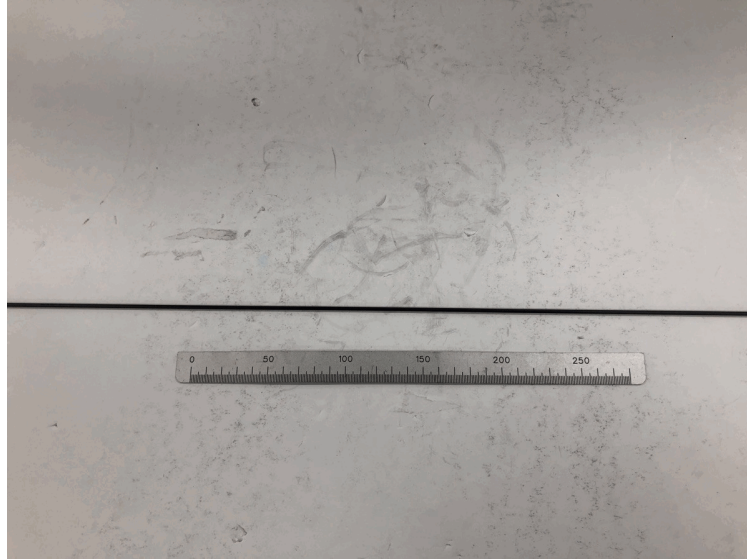
Flame Retardants

Test Items	Unit	Test Method	MDL	Results
Hexabromocyclododecane (HBCDD, HBCD)	mg/kg	With reference to EPA 3540C : 1996, EPA 3550C : 2007 by GC-MS	5	N.D.

- NOTE:
- (1) N.D. = Not detected.(<MDL)
 - (2) mg/kg = ppm
 - (3) µg/kg = ppb
 - (4) MDL = Method Detection Limit
 - (5) - = No regulation
 - (6) Negative = Undetectable / Positive = Detectable
 - (7) ** = Qualitative analysis (No Unit)
 - (8) * = a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 ug/cm². The sample coating is considered to contain CrVI.
 b. The sample is negative for CrVI if CrVI is n.d. (concentration less than 0.10 ug/cm²). The coating is considered a non-CrVI based coating.
 c. The result between 0.10 ug/cm² and 0.13 ug/cm² is considered to be inconclusive - unavoidable coating variations may influence the determination.

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Picture of Sample as Received:



AYGU23-06719.001

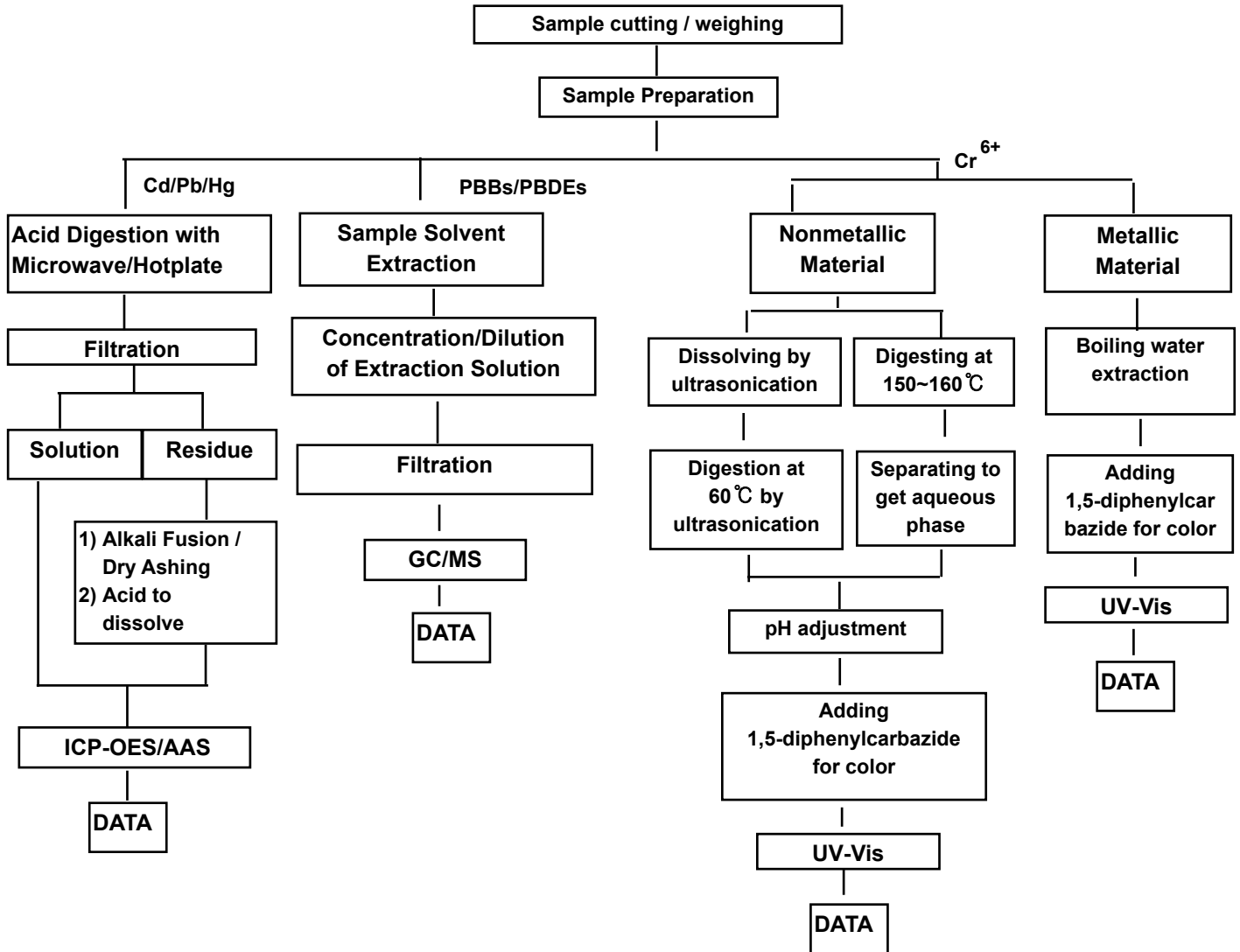
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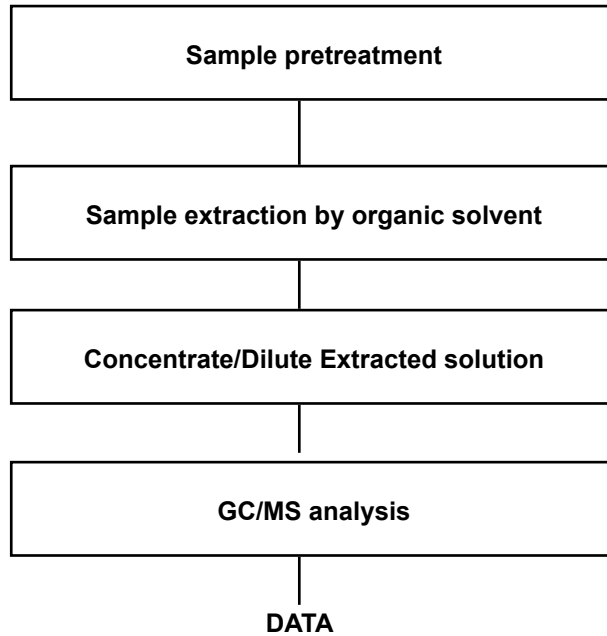
Testing Flow Chart for RoHS: Cd/Pb/Hg/Cr⁶⁺ /PBBs&PBDEs Testing



The samples were dissolved totally at the acid digestion step of the above flow chart for Cd,Pb,Hg
 Section Chief : Taehee Kang

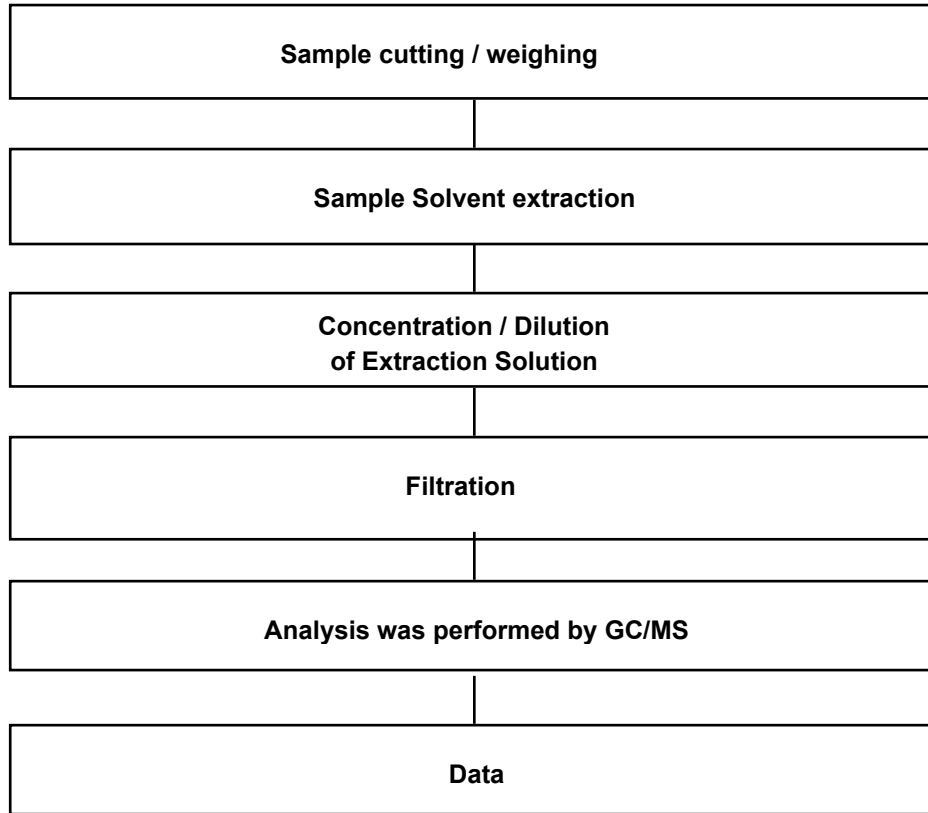
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Testing Flow Chart for HBCD



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Flow Chart for Phthalate Test



*** End of Report ***

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