

HONGDUK INDUSTRIAL CO., LTD.

51 Jangheung-ro 39beon-gil,Nam-gu Pohang-si,Gyeongbuk Korea



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Issued Date: 2024.07.08

The following sample(s) was/were submitted and identified by/on behalf of the client as:-

SGS File No. : AYGU24-06054

Product Name : Hard Drawn Steel Wire

Item No./Part No. : N/A

901-F12 (01)

Client Reference Data: SW-A,B,C / EN 10270-1 SL,SM,SH / HSW3 / SWRH62A

Received Date : 2024. 07. 01

Test Period 2024. 07. 01 to 2024. 07. 08

Report Comments : By the applicant's request, item No.s/part No.s & client reference information are stated/added

on report.

Test Results: For further details, please refer to following page(s)

SGS Korea Co., Ltd. / Busan Branch

Taehee Kang / Technical Manager

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Sample No. : AYGU24-06054.001
Sample Description : Hard Drawn Steel Wire

Item No./Part No.: N/AMaterials: Steel

Heavy Metals

Test Items	Unit	Test Method	MDL	Results
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5 : 2013, by ICP-OES	0.5	N.D.
Lead (Pb)	mg/kg	With reference to IEC 62321-5 : 2013, by ICP-OES	5	N.D.
Mercury (Hg)	mg/kg	With reference to IEC 62321-4 : 2013+A1 : 2017, by ICP-OES	2	N.D.
Hexavalent Chromium (Cr VI) *	μg/cm²	With reference to IEC 62321-7-1 : 2015, by UV-Vis	0.1	N.D.

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Total Metals

Test Items	Unit	Test Method	MDL	Results
Beryllium (Be)	mg/kg	With reference to EPA 3052 : 1996, EPA 6010D :	5	N.D.
		2018, by ICP-OES		

Flame Retardants-PBBs/PBDEs

Test Items	Unit	Test Method	MDL	Results
Monobromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Dibromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Tribromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Tetrabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Pentabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Hexabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Heptabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Octabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Nonabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Decabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Monobromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Dibromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Tribromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Tetrabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Pentabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Hexabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Heptabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Octabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.

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Sample No. : AYGU24-06054.001
Sample Description : Hard Drawn Steel Wire

Item No./Part No.: N/AMaterials: Steel

Flame Retardants-PBBs/PBDEs

Test Items	Unit	Test Method	MDL	Results
Nonabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Decabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.

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Phthalates

Test Items	Unit	Test Method	MDL	Results
Di-(2-ethylhexyl) phthalate (DEHP)	mg/kg	With reference to IEC 62321-8 : 2017, by GC-MS	50	N.D.
Di-butyl phthalate (DBP)	mg/kg	With reference to IEC 62321-8 : 2017, by GC-MS	50	N.D.
Benzyl butyl phthalate (BBP)	mg/kg	With reference to IEC 62321-8 : 2017, by GC-MS	50	N.D.
Di-isobutyl phthalate (DIBP)	mg/kg	With reference to IEC 62321-8 : 2017, by GC-MS	50	N.D.

Halogen Contents

Test Items	Unit	Test Method	MDL	Results
Bromine(Br)	mg/kg	With reference to EN 14582 : 2016, by IC	30	N.D.
Chlorine(CI)	mg/kg	With reference to EN 14582 : 2016, by IC	30	N.D.
Fluorine(F)	mg/kg	With reference to EN 14582 : 2016, by IC	30	N.D.
lodine(I)	mg/kg	With reference to EN 14582 : 2016, by IC	50	N.D.

Flame Retardants

Test Items	Unit	Test Method	MDL	Results
Hexabromocyclododecane (HBCDD,	mg/kg	With reference to EPA 3540C : 1996, EPA 3550C :	5	N.D.
HBCD)		2007 by GC-MS		

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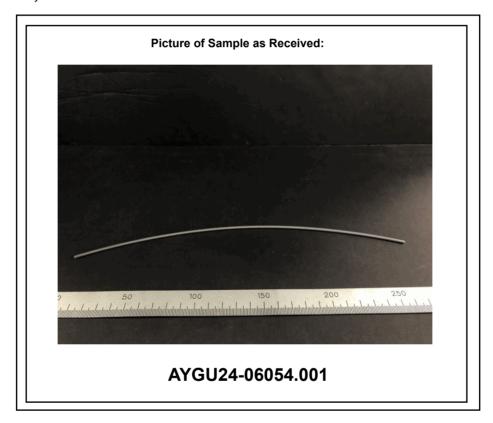
NOTE: (1) N.D. = Not detected.(<MDL)

- (2) mg/kg = ppm
- (3) $\mu g/kg = ppb$
- (4) MDL = Method Detection Limit
- (5) = No regulation
- (6) Negative = Undetectable / Positive = Detectable
- (7) ** = Qualitative analysis (No Unit)
- (8) * = a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 ug/cm2. The sample coating is considered to contain CrVI.

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- b. The sample is negative for CrVI if CrVI is n.d. (concentration less than 0.10 ug/cm2). The coating is considered a non-CrVI based coating.
- c. The result between 0.10 ug/cm2 and 0.13 ug/cm2 is considered to be inconclusive unavoidable coating variations may influence the determination.



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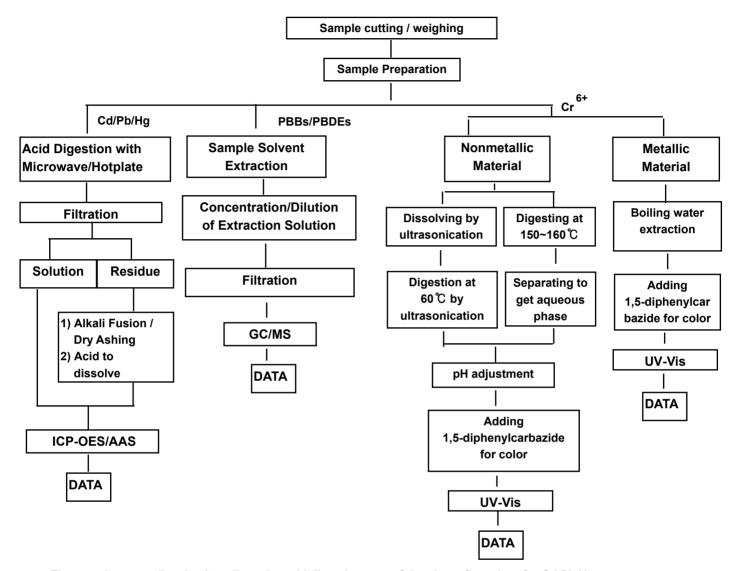
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Testing Flow Chart for RoHS:Cd/Pb/Hg/Cr6+ /PBBs&PBDEs Testing

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The samples were dissolved totally at the acid digestion step of the above flow chart for Cd,Pb,Hg Section Chief: Taehee Kang

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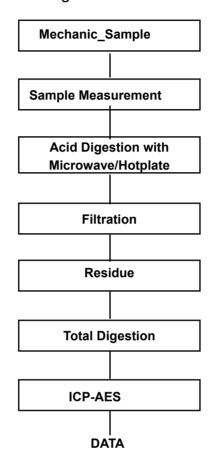


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Flow Chart for Inorganic Elements Testing

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Inorganic Elements



Major Inorganic Antimony(Sb) , Beryllium(Be) , Phosphorus(P) ,
Heavy Metals Arsenic(As) etc.

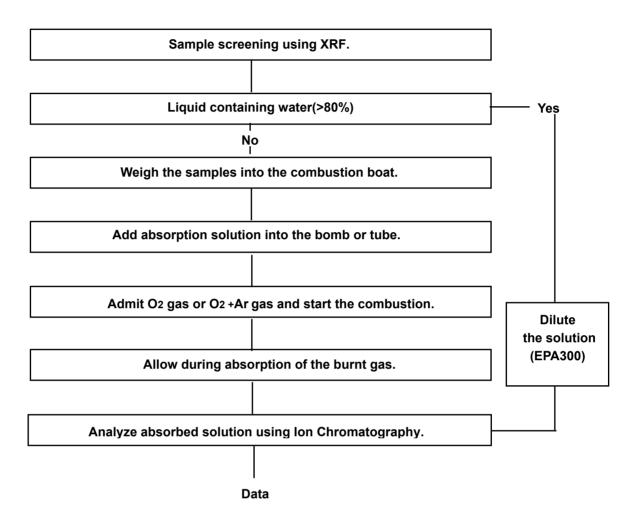
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Flow Chart for Halogen Test



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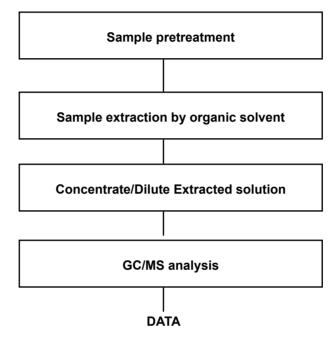
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Testing Flow Chart for HBCD

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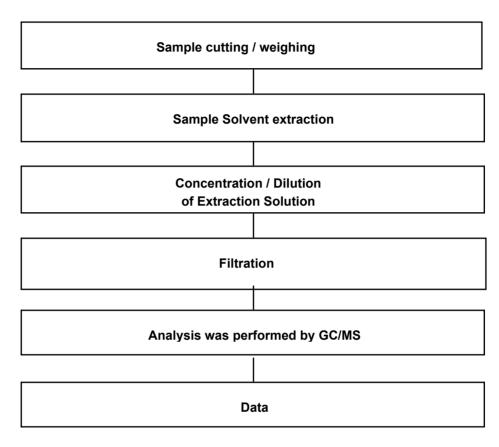
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Flow Chart for PhthalateTest

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